

**State of New Mexico**

Environment Department

Occupational Health and Safety Bureau

525 Camino de los Marquez, Suite 3

Santa Fe NM 87505

Phone: (505) 476-8700 Fax: (505) 476-8734



## Citation and Notification of Penalty

**To:**  
 Aliyas Foods USA Inc  
 AND ITS SUCCESSORS  
 1700 Desert Surf Circle Northeast  
 Albuquerque, NM 87107

**Inspection Number:** 1815223  
**Inspection Date(s):** 04/02/2025-04/02/2025  
**Issuance Date:** 09/25/2025

**Inspection Site:**  
 1700 Desert Surf Circle NE  
 Albuquerque, NM 87107

The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty you mail a notice of contest to the Environment Department, Occupational Health and Safety Bureau at the address shown above. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

**Posting-** The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer. The penalty dollar amounts need not be posted and may be marked out or covered up prior to posting.

**Informal Conference-** An informal conference is not required. However, at the request of an employer, affected employee, or representative of employees, the Bureau Chief or the Bureau Chiefs designee may hold an informal conference. At this conference any issues raised by an inspection, citation, proposed penalty, proposed petition for modification of abatement date or proposed petition for variance may be discussed. If you intend to request an informal conference, take care to schedule it early enough to allow time to contest after the informal conference discussion, should you decide to do so.

When the conference is requested by an employer, an affected employee or representative shall be afforded an opportunity to participate, at the discretion of the Bureau Chief or Bureau Chiefs designee. When the conference is requested by an employee or representative of employees, the employer shall be afforded an opportunity to participate, at the discretion of the Bureau Chief or Bureau Chiefs designee.

The request for an informal conference and the informal conference meeting shall not extend or modify in any manner:

- 1) an abatement date established in the citation;
- 2) the deadline for an employer to file a notice of contest;
- 3) any other filing deadline related to the citation; or
- 4) any matter pending before the bureau.

See pages 1 through 3 of this Citation and Notification of Penalty for information on employer and employee rights and responsibilities.

Once an employer files a notice of contest, a petition for modification of the abatement date, a request for a commission hearing, a petition for variance, or other filing with the Occupational Health and Safety Review Commission or the Environment Department, the opportunity for an informal conference is no longer available.

**Right to Contest-** You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. Unless you inform the Bureau Chief in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency. It is recommended that the Notice of Contest be filed via "Certified Mail".

**Penalty Payment-** Penalties are due within 15 working days of receipt of this notification unless contested. Make your check or money order payable to the Environment Department, Occupational Health and Safety Bureau. Please indicate the Inspection Number on the remittance.

OSHA does not agree to any restrictions or conditions or endorsements put on any check or money order for less than the full amount due, and will cash the check or money order as if these restrictions, conditions, or endorsements do not exist.

**Notification of Corrective Action -** For violations which you do not contest, you should notify the Occupational Health and Safety Bureau (OHSB) that each cited violation has been abated. To certify abatement, you should complete the "Description of Corrective Action Taken" box which follows each citation and sign the statement on the last citation page. You are not required to certify abatement if the compliance officer observed that abatement has occurred during the on-site inspection. The citation may indicate that you should submit additional documentation such as photographs, purchase orders, copies of written programs, etc. Failure to return all completed forms and documents to the Program Manager no later than 10 days after the abatement date may result in additional penalties.

You are also required to inform your employees about abatement activities by posting a copy of each document submitted to OHSB or a summary of the document near the place where the violation occurred. Documents must remain posted for 3 working days after submission to OHSB.

**Employer Discrimination Unlawful-** The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the Environment Department, Occupational Health and Safety Bureau at the address shown above.

**Notice to Employees -** The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the Environment Department, Occupational Health and Safety Bureau at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

Please note that your facility will appear on the Department's Enforcement Watch as a result of this Citation and Notification of Penalty (see: <https://www.env.nm.gov/enforcement-watch/>) Further, the Department will issue a press release to local media highlighting your facility as appearing on this webpage. Your facility will remain on the Enforcement Watch website as an active matter until this matter is fully resolved, including the payment of the assessed civil penalty.

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 Occupational Health and Safety Bureau



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**Inspection Number:** 1815223  
**Inspection Date(s):** 04/02/2025-04/02/2025  
**Issuance Date:** 09/25/2025

### **Citation and Notification of Penalty**

**Company Name:** Aliyas Foods USA Inc

**Inspection Site:** 1700 Desert Surf Circle NE Albuquerque, NM 87107

Citation 1 Item 1      Type of Violation: **Willful-Serious**

#### 11.5.2.9 NMAC

29 CFR 1910.147(c)(2)(ii): If an energy isolating device is capable of being locked out, the employer's energy control program under paragraph (c)(1) of this section shall utilize lockout, unless the employer can demonstrate that the utilization of a tagout system will provide full employee protection as set forth in paragraph (c)(3) of this section.

On or about April 2, 2025, and at times prior thereto, employees were exposed to amputation and caught-in hazards while cleaning and sanitizing a large cooking kettle equipped with a motorized rotating auger. The equipment was not de-energized and locked out from the electrical power source prior to employees performing cleaning operations.

#### **PROOF OF ABATEMENT:**

Date Corrected:

Describe Corrective Action:

**Date By Which Violation Must be Abated:**  
**Proposed Penalty:**

**October 22, 2025**  
**\$148,994.00**

**State of New Mexico**  
 Environment Department  
 Occupational Health and Safety Bureau



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**Citation and Notification of Penalty**

**Company Name:** Aliyas Foods USA Inc  
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Citation 1 Item 2      Type of Violation: **Willful-Serious**

**11.5.2.9 NMAC**

29 CFR 1910.212(a)(1): Types of guarding. One or more methods of machine guarding shall be provided to protect the operator and other employees in the machine area from hazards such as those created by point of operation, ingoing nip points, rotating parts, flying chips and sparks. Examples of guarding methods are-barrier guards, two-hand tripping devices, electronic safety devices, etc.

On or about April 2, 2025, and at times prior thereto, employees were exposed to amputation and caught-in hazards during operations of a large commercial horizontal cooking kettle equipped with a motorized auger. The employer failed to ensure the kettle was provided with adequate guarding to prevent employee contact with the rotating auger and associated moving parts while the equipment was in use.

**PROOF OF ABATEMENT:**

Date Corrected:

Describe Corrective Action:

**Date By Which Violation Must be Abated:**  
**Proposed Penalty:**

**October 22, 2025**  
**\$148,994.00**

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Citation 2 Item 1    Type of Violation: **Serious**

NMAC 11.5.2.9

29 CFR 1910.147 (c)(7)(i)(A): Each authorized employee shall receive training in the recognition of applicable hazardous energy sources, the type and magnitude of the energy available in the workplace, and the methods and means necessary for energy isolation and control. (c)(7)(iii)(A): Retraining shall be provided for all authorized and affected employees whenever there is a change in their job assignments, a change in machines, equipment or processes that present a new hazard, or when there is a change in the energy control procedures.

On or about April 2, 2025, and at times prior thereto, employees assigned to clean a horizontal kettle equipped with a motor-operated auger were not provided with adequate training to recognize hazardous energy sources or to properly isolate and control hazardous energy before performing cleaning operations. As a result, employees were exposed to caught-in and amputation hazards when cleaning was performed while the auger was still rotating.

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**PROOF OF ABATEMENT:**

Date Corrected:

Describe Corrective Action:

**Date By Which Violation Must be Abated:**  
**Proposed Penalty:**

**October 22, 2025**  
**\$14,899.00**

I attest that all corrective actions contained in this document are accurate and affected employees have been informed of the abatement.

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Signature

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Date

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Pursuant to the New Mexico Environment Department Delegation Order dated February 19, 2024, the Cabinet Secretary has delegated the authority to issue this Citation and Notification of Penalty to the Occupational Health and Safety Bureau Chief.

DocuSigned by:

*Kristy Lee Peck*

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Kristy Peck  
Acting Bureau Chief

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## INVOICE

**Company Name:** Aliyas Foods USA Inc

**Inspection Site:** 1700 Desert Surf Circle NE Albuquerque, NM 87107

**Issuance Date:** 09/25/2025

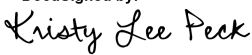
**Summary of Penalties for Inspection Number:** 1815223

Citation 1 Item 1, Willful-Serious	\$148,994.00
Citation 1 Item 2, Willful-Serious	\$148,994.00
Citation 2 Item 1, Serious	\$14,899.00

**TOTAL PROPOSED PENALTIES:** **\$312,887.00**

Please remit payment promptly to this office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: Environment Department, Occupational Health and Safety Bureau. Please indicate OHSB's Inspection Number (indicated above) on the remittance.

OHSB does not agree to any restrictions or conditions or endorsements put on any check or money order for less than full amount due, and will cash the check or money order as if these restrictions, conditions, or endorsements do not exist.

DocuSigned by:  
  
 8AD0FA395437467...  
**Kristy Peck, Acting Bureau Chief**

9/25/2025

Date